

Safe. Strong.  
Styrodur®

**BASF**  
We create chemistry

# Chemical Resistance

[www.styrodur.com](http://www.styrodur.com)



# 1. Resistance to Chemical Substances

The resistance of Styrodur® rigid foam boards to chemical substances compares to that of shaped elements made of polystyrene. In contrast to compact polystyrene, however, chemical damage has a slightly faster and stronger impact because the surface area is enlarged through foaming. On the other hand, the foam membrane of the Styrodur® boards exhibits greater resistance to a number of substances.

To avoid errors during application, it is therefore important to know how Styrodur® will behave towards substances used in practice (e.g. in civil engineering).

# 2. Testing

The resistance test is carried out on the basis of DIN 53428 "Determination of the behaviour of cellular plastics when exposed to fluids, vapours, and solids". According to this standard, five rigid foam cubes with an edge length of 50 mm are submerged in the test fluid at a temperature of 20°C and the weight increase is measured 28 days later.

The test can be simplified by placing foam specimens measuring 100 x 50 mm x board thickness in the test fluid for up to four weeks and determining the change in length as a percentage. If the test can be performed at approximately 50°C, the duration of the test can be considerably shortened.

In case the effect of the test fluid on the foam membrane is to be established, it is recommended that a weighted glass tube with an inner diameter of 113 mm and a height of 75 mm is placed onto board sections measuring 200 x 200 mm and the test fluid is filled in the glass tube. For low-viscosity agents, the glass tube on the board must be sealed on the outside. The contact surface area is 100 cm<sup>2</sup>. The test measures the change in the fluid level in the glass as well as the change in volume of the specimen. The latter is most effectively determined by means of submersion in water. If sufficiently large immersion containers are unavailable, the test may also be performed with smaller specimens, which should not be smaller than 125 x 125 mm. To ensure a contact surface area of 50 cm<sup>2</sup>, which is still suitable for the evaluation and calculations, the inner diameter of the glass tube should be 80 mm. The methods described here are sufficient to provide a basic understanding of the resistance of Styrodur® to chemical substances. However, field trials or tests under conditions simulating actual practice are essential to make sure that certain substances do not cause any changes at all, such as in the mechanical properties of the rigid foam, or only produce changes within tolerable limits. The same applies if the composition of a substance is unknown. For instance, coatings and adhesives may contain a solvent that is harmful to the rigid foam. In this case, testing is necessary to ensure that the Styrodur® boards will not be affected.

The following list provides information about the behaviour of Styrodur® rigid foam boards towards certain selected chemical substances.

### 3. Behaviour Towards Selected Substances

Substance	Resistance	Substance	Resistance	Substance	Resistance
<b>1 Water/aqueous solutions</b>		<b>4 Gases</b>		<b>7 Solvents</b>	
Water	+	<b>4.1 Inorganic gases</b>		<b>7.1 Ketones, ethers, esters</b>	
Seawater	+	Ammonia	-	Ketones	
Salt solutions	+	Halogens		(such as acetone, cyclohexanone)	-
Hydrogen peroxide (3%)	+	(fluorine, chlorine, bromine)	-	Ethers	
		Sulphur dioxide, sulphur trioxide	-	(such as diethyl ether, dioxane, THF)	-
<b>2 Acids</b>				Esters	
<b>2.1 Diluted acids</b>		<b>4.2 Organic gases</b>		(such as ethyl acetate, butyl acetate)	-
Hydrochloric acid	+	Methane	+	Dibutyl phthalate	-
Nitric acid	+	Ethane, ethene	+	Paint thinner	-
Sulphuric acid	+	Propane, propene	+	Mineral greases and oils	H
Phosphoric acid	+	Butane, butene, butadiene	-		
Hydrofluoric acid	+	Natural gas	+	<b>7.2 Amines, amides, nitriles</b>	
Formic acid	+			Aniline	-
Acetic acid	+	<b>4.3 Liquid inorganic gases</b>		Diethylamine, triethylamine	-
		Nitrogen, oxygen, hydrogen	+	Dimethyl formamide	-
<b>2.2 Concentrated acids</b>		Noble gases	+	Acetonitrile	-
Hydrochloric acid	+	Ammonia	+	Acrylonitrile	-
Nitric acid	+	Carbon dioxide, carbon monoxide	+		
Sulphuric acid	+	Sulphur dioxide	-	<b>8 Building materials</b>	
Phosphoric acid	+			Cement	+
Hydrofluoric acid	+	<b>4.4 Liquid organic gases</b>		Gypsum	+
Acetic acid	-	Propane, propene	-	Lime	+
		Butane, butene, butadiene	-	Anhydride	+
<b>2.3 Weak acids</b>		Natural gas	+	Tar	-
Humic acid	+			Bitumen	+
Carbonic acid (also dry ice)	+	<b>5 Hydrocarbons</b>		Cold bitumen and bituminous fillers	
Lactic acid	+	<b>5.1 Aliphatic hydrocarbons</b>		- water-based	+
Tartaric acid	+	Hexane, cyclohexane	-	- solvent-based	-
Citric acid	+	Heptane	-	Mortar and plaster systems	
		Paraffin oil	-	- mineral-based	+
<b>3 Bases</b>				- resin-bonded	H
Sodium hydroxide solution	+	<b>5.2 Aromatic hydrocarbons</b>		PUR assembly foam	+
Potassium hydroxide solution	+	Benzene, toluene, xylene	-	Joint fillers	
Lime water	+	Ethyl benzene	-	- acrylic-based	H
Ammonia water	+	Styrene	-	- silicon-based	+
Bleaching solutions (hypochlorite)	+			Adhesives	
Soap solutions	+	<b>5.3 Halogenated hydrocarbons</b>	-	- epoxy-based	+
				- polyurethane-based	+
		<b>5.4 Fuels</b>		- bitumen-rubber-based	+
		Petrol (standard, premium)	-	- solvent-based	-
		Diesel fuel, heating oil	-	Paints/coatings	
				- dispersion paints	H
		<b>6 Alcohols</b>		- water-based	H
		Methanol, ethanol, propanol, butanol	+	- solvent-based	-
		Cyclohexanol	+	<b>9 Material of biological origin</b>	
		Glycols	+	Manure	+
		Glycerin	+	Biowaste	+
				Biogas	+
				Vegetable/animal fats and oils	#
Resistant	+				
Not resistant	-				
Case-by-case basis	#				
Observe manufacturer's information	H				

## Styrodur® – A Strong Product Line

With the Styrodur® product line, BASF offers the ideal insulation solution for almost every application.

### Styrodur® 2800 C/Q

The thermal insulation board with an embossed honeycomb pattern on both sides and smooth edges for applications in combination with concrete, plaster, and other top coats.

### Styrodur® 3000 CS/SQ

The innovative multipurpose thermal insulation board with smooth surfaces and shiplap for almost all applications in structural and civil engineering and with uniform thermal conductivity across all board thicknesses.

### Styrodur® 4000/5000 CS/SQ

The extremely compression-proof thermal insulation board with smooth surfaces and shiplap for applications that require maximum compressive strength.

### Styrodur® 3000 BMB

The multipurpose thermal insulation board produced using renewable instead of fossil raw materials with the same technical properties as conventional Styrodur CS/SQ, which helps to save resources and reduce CO<sub>2</sub> emissions.

### Styrodur® Hybrid

The thermal insulation board with longitudinal grooves on one side and a shiplap for use as perimeter insulation for concrete pouring with waterproof concrete exterior basement walls.

Up-to-date technical information is available on our website: [www.styrodur.com](http://www.styrodur.com)



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